

# WhaleSpray

## Technical Data Sheet

### WS 1801 G/10D

Family: 1  
Product code: 1801G10



Creation date: 05/04/2015  
Review date: 27/10/2019  
Página: 1 de 2

## DESCRIPTION

Water based anti spatter.

**WHALE SPRAY**, thanks to their effort in the improvement and the constant development presents / displays to them the most complete Anti projections of the market. Its special formula makes it a multifunctional product.

**WS 1801 G 10 D** provides a quick and easy way to prevent the adhesion of projections on metal surfaces during welding and laser cutting processes, eliminates the need for sharpening, sharpening or brushing after welding. Prevents clogging of nozzles for automatic and semi-automatic welding equipment.

## CHARACTERISTICS AND ADVANTAGES

- Non-flammable
- Biodegradable.
- Compatible with painting processes.
- Cleaning effect.
- Welded joints without pores.
- The best antioxidant protection on the surface of parts.
- 0% harmful effects to the welder.
- Increases arc stability, ensuring free flow of gas.
- Silicone free heat-resistant barrier.
- Long-lasting antiadhesive effect.
- Weld projections are easily removed with a cloth.
- Economical use because it forms a thin film.
- Contains powerful and effective corrosion inhibitors to protect treated surfaces and equipment.
- Optimal on galvanized surfaces.

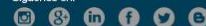


**WhaleSpray**  
Spray everything

[www.whalespray.com](http://www.whalespray.com)

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Empresa Certificada ISO 9001-ISO 14001  
Company certified ISO 9001-ISO 14001

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## APLICACIONES

- Manual torches MIG / MAG.
- Plasma cutting torches.
- Mig / mag robotic torches.
- Tools, parts and work areas.
- Plasma cutting grids.
- Spot welding.
- Brazing welding (CuSi3).
- Work surfaces on the workpiece.

## HOW TO USE

- **WS 1801 G/10 D** is ready for direct use. When the product is for long periods in stock, simply shake the container for total homogenization.
- Apply a thin film on the surface to be welded.
- Spray on the inside / outside of the nozzle before starting to weld.
- Bulk formula can be applied by sprinkling and immersing the parts.

## TECHNICAL DATA

Color		White
Biodegradability		>98%
Acid Value hydrolytic stability	After 8 weeks	3 mgKOH/g
Flashpoint	Dry films	220 °C

FORMATS:  
Aerosol and bulk



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