

F 7655

**Fluid II 3274**

GA 447

**Fluid II 3274** is a water displacement liquid with good corrosion-protection properties. It is particularly suitable for parts where only a thin corrosion-protection film is needed for indoor storage.

**Fluid II 3274** is **free of chlorinated hydrocarbons** and is delivered ready for use.

**Delivery:** Ready for use in 10 l and 20 l plastic canisters or in 200 l plastic barrels.

**Application:** Immersion process, cold.

Workpieces with water on their surfaces are immersed in Fluid II 3274. This displaces the film of water. After removal from the bath, the workpieces are coated with a thin rust-protection film.

The water displaced from the workpieces accumulates at the bottom of the tank containing the bath. It separates well from the bath liquid and should be drained of from time to time. This can be done with the aid of a drain valve at the lowest point in the tank.

This method can also be used to remove rinsing water containing chemicals from a preceding post-treatment bath. Even water-soluble contamination can be removed from the bath by rinsing out with additional water.

If this is done correctly, the bath has a very long useful lifetime.

**Application areas:** for indoor storage of workpieces,  
for protection of:     - sand-blasted  
                                  - pickled  
                                  - phosphated  
                                  - chemically blackened  
parts during transport.

If desired, the protective film can be removed from the workpiece surface by immersing in or wiping with solvents or industrial detergents.

<b>Parameters:</b>	Working temperature:	Room temperature
	Flame point:	> 100 °C (not subject to VbF)
	Air protection:	Class III, contains: synthetic oil rust-protection additives

**Environmental protection:** Fluid II 3274 is a water pollutant as defined in the water resources law (Class WGK 1).

**Product safety:** Fluid II 3274 must be marked in accordance with the German hazardous materials law.

**Danger symbols:**



GHS08

Signal word: Danger

See the EU safety data sheet for further details.

**Precautions:**

- Read the EU safety data sheet.
- Read and comply with the instructions for use.
- Ensure that the place of work is well ventilated; keep flames away.
- Wear suitable protective clothing (goggles, gloves, boots).
- Observe the locally applicable regulations for handling solvents.

In the case of contact with your eyes: rinse thoroughly with water for at least 15 minutes and consult an ophthalmologist without delay.

**Containers:** We recommend the use of tanks made of stainless steel from our range of standard tanks.

**Storage:**

- Store in sealed containers in a well-ventilated location.
- Store away from direct sunlight and heat sources.
- Observe the applicable regulations for storage and handling of solvents and water pollutants.
- Do not allow the product or its solution to enter the open water, the ground or sewers; implement suitable precautions to prevent this.
- Observe the regulations for the disposal of old oil.

**Disposal:** Waste code: AVV 13 02 08\* *other engine, gear and lubricating oils*

We can supply information on the recycling and disposal of this product in accordance with the applicable German laws and regulations.

Observe the EU safety data sheet!

Exhausted Fluid II 3274 and its solution must be disposed of as special waste in accordance with the applicable local regulations.

Exhausted Fluid II 3274 and its solution must be collected in separate containers and disposed of by authorised waste-disposal companies in accordance with the local regulations.

The delivery sacks must be completely emptied. Waste code for contaminated packing material: AVV 15 01 10\*

**Warranty:**

All of the above information is provided to the best of our knowledge on the basis of practical and laboratory testing, but without guarantee.

Since we have no control over possible incorrect use of our products, we provide a warranty only for the product as delivered. Our customer service department and our development and technology department will gladly answer any questions with respect to the application (telephone +49 (0)9122/9868-23 or -19).